



# CERTIFICATE OF ACCREDITATION

**The ANSI National Accreditation Board**

Hereby attests that

**Test Solutions de Mexico, S.A. de C.V.**  
**Via Rápida Oriente #17228-3, Rio Tijuana 3ra Etapa**  
**Tijuana B.C., C.P. 22226**  
**(and satellite location as shown on the scope)**

Fulfills the requirements of

**ISO/IEC 17025:2017**

and national standard

**ANSI/NCSL Z540-1-1994 (R2002)**

In the fields of

**CALIBRATION, DIMENSIONAL MEASUREMENT**  
**and TESTING**

This certificate is valid only when accompanied by a current scope of accreditation document.  
The current scope of accreditation can be verified at [www.anab.org](http://www.anab.org).

Jason Stine, Vice President

Expiry Date: 05 January 2027  
Certificate Number: AC-1364



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.  
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory  
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

**SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017**

**AND**

**ANSI/NCSL Z540-1-1994 (R2002)**

**Test Solutions de México, S.A. de C.V.**

Vía Rápida Oriente #17228-3 Rio Tijuana 3ra Etapa

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**CALIBRATION, DIMENSIONAL MEASUREMENT, AND TESTING**

ISO/IEC 17025 Accreditation Granted: **30 December 2024**

Certificate Number: **AC-1364**

Certificate Expiry Date: **05 January 2027**

**CALIBRATION**

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Voltage – Source	(0 to 330) mV (0.33 to 3.3) V (3.3 to 33) V (33 to 330) V 330 V to 1.1 kV	3.7 $\mu$ V 7.9 $\mu$ V/V + 1.1 $\mu$ V 13 $\mu$ V/V - 16 $\mu$ V 9.7 $\mu$ V/V + 93 $\mu$ V 7.8 $\mu$ V/V + 0.74 mV	Fluke 5500A Multiproduct Calibrator; Direct Measure
DC Current – Source	190 $\mu$ A to 3.3 mA (3.3 to 33) mA (33 to 330) mA 330 mA to 2.2 A	0.12 mA/A + 18 nA 40 $\mu$ A/A + 0.29 $\mu$ A 0.34 mA/A - 9.5 $\mu$ A 0.25 mA/A + 19 $\mu$ A	Fluke 5500A Multiproduct Calibrator; Direct Measure
AC Voltage – Source	(30 to 330) mV Up to 45 Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz	0.32 mV/V + 8.7 $\mu$ V 0.54 mV/V + 3.1 $\mu$ V 0.59 mV/V + 29 $\mu$ V 1.4 mV/V + 15 $\mu$ V	Fluke 5500A Multiproduct Calibrator; Direct Measure

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Source	330 mV to 3.3 V Up to 45 Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (3.3 to 33) V Up to 45 Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (33 to 330) V 45 Hz to 1 kHz (1 to 10) kHz (10 to 20) kHz (330 to 750) V 45 Hz to 1 kHz (1 to 10) kHz	0.21 mV/V + 46 μV 0.18 mV/V + 0.12 mV 0.13 mV/V + 0.18 mV 11 μV/V + 0.46 mV 0.23 mV/V + 0.4 mV 0.2 mV/V + 68 μV 0.18 mV/V + 0.29 mV 0.15 mV/V + 0.23 mV 0.12 mV/V + 0.13 mV 0.22 mV/V + 0.48 mV 0.29 mV/V - 3.3 mV 0.34 mV/V - 5 mV 0.49 mV/V - 11 mV 0.73 mV/V - 0.16 V 2.8 mV/V - 0.79 V	Fluke 5500A Multiproduct Calibrator; Direct Measure
AC Current – Source	(1 to 330) μA Up to 45 Hz 45 Hz to 1 kHz 330 μA to 3.3 mA Up to 45 Hz 45 Hz to 1 kHz (3.3 to 33) mA Up to 45 Hz 45 Hz to 1 kHz (33 to 330) mA Up to 45 Hz 45 Hz to 1 kHz (1 to 5) kHz 330 mA to 2.2 A Up to 45 Hz 45 Hz to 1 kHz (1 to 5) kHz	1.9 μA 0.93 μA 0.61 mA/A + 1.7 μA 0.94 mA/A + 0.62 μA 1.2 mA/A 1.2 mA/A 1.6 mA/A - 14 μA 1.6 mA/A - 15 μA 1.8 mA/A - 16 μA 2.2 mA/A - 0.24 mA 2.3 mA/A - 0.24 mA 4.8 mA/A - 1 mA	Fluke 5500A Multiproduct Calibrator; Direct Measure



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Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Resistance – Source (Simulation)	(0 to 11) Ω (11 to 33) Ω (33 to 110) Ω (110 to 330) Ω 330 Ω to 1.1 kΩ (1.1 to 3.3) kΩ (3.3 to 11) kΩ (11 to 33) kΩ (33 to 110) kΩ (110 to 330) kΩ	0.11 mΩ/Ω + 1.9 mΩ 87 μΩ/Ω + 2.1 mΩ 19 μΩ/Ω + 4.3 mΩ 9.4 μΩ/Ω + 2.5 mΩ 16 μΩ/Ω + 0.31 mΩ 9.8 μΩ/Ω + 7 mΩ 14 μΩ/Ω - 8 mΩ 12 μΩ/Ω + 19 mΩ 15 μΩ/Ω - 0.11 Ω 20 μΩ/Ω - 1.1 Ω	Fluke 5500A Multiproduct Calibrator; Direct Measure
Resistance – Source (Simulation)	330 kΩ to 1.1 MΩ (1.1 to 3.3) MΩ (3.3 to 11) MΩ (11 to 33) MΩ	20 μΩ/Ω + 57 mΩ 0.12 mΩ/Ω - 0.11 kΩ 40 μΩ/Ω + 0.16 kΩ 0.55 mΩ/Ω - 5.5 kΩ	Fluke 5500A Multiproduct Calibrator; Direct Measure
Electrical Simulation of Thermocouple Indicating Devices – Source/Measure	Type J (-210 to -100) °C (-100 to 760) °C (760 to 1 200) °C Type K (-200 to -100) °C (-100 to -25) °C (-25 to 120) °C (120 to 1 000) °C (1 000 to 1 372) °C Type T (0 to 120) °C (120 to 400) °C	0.58 °C 0.48 °C 0.54 °C 1.1 °C 1.1 °C 0.81 °C 0.71 °C 0.81 °C 1.4 °C 0.7 °C	Fluke 5500A Multiproduct Calibrator; Direct Measure
DC Voltage – Measure	(0.1 to 1) V (1 to 10) V (10 to 100) V 100 V to 1 kV	22 μV/V + 6.5 μV 29 μV/V - 0.7 μV 45 μV/V - 0.16 mV 42 μV/V + 0.16 mV	HP 34401A 6.5 Digit Multimeter; Comparison Method
DC Current – Measure	Up to 3 A	1.8 mA/A – 1.3 mA	HP 34401A 6.5 Digit Multimeter; Comparison Method
AC Voltage – Measure	1 kHz 100 mV to 1 V (1 to 10) V (10 to 100) V (100 to 750) V	0.44 mV/V + 7.8 μV 0.42 mV/V + 29 μV 0.77 mV/V - 3.5 mV 0.73 mV/V + 0.62 mV	HP 34401A 6.5 Digit Multimeter; Comparison Method

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Current – Measure	1 kHz Up to 3 A	2.6 mA/A - 1.4 mA	HP 34401A 6.5 Digit Multimeter; Comparison Method

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Calipers <sup>2</sup>			
Outside	Up to 22 in	$(560 + 7.5L) \mu\text{in}$	Comparison to Gage Blocks, Ring Gages, Micrometer Standards
Inside	0.88 in 2 in	540 $\mu\text{in}$ 590 $\mu\text{in}$	
Dial Indicators <sup>2</sup>	Up to 4 in	$(30 + 5.2L) \mu\text{in}$	Comparison to Gage Blocks
Test Indicators <sup>2</sup>	Up to 0.04 in	$(72 + 190L) \mu\text{in}$	Comparison to Gage Blocks
Micrometers			
Inside	Up to 1 in	40 $\mu\text{in}$	Comparison to Gage Blocks
Outside	(1 to 6) in	74 $\mu\text{in}$	
Gage Blocks <sup>2</sup>	Up to 1 in (1 to 4) in (4 to 10) in (10 to 40) in (40 to 120) in	4 $\mu\text{in}$ $(0.9 + 3L) \mu\text{in}$ $(4.5L - 5) \mu\text{in}$ $(4.1 + 3.6L) \mu\text{in}$ $(8 + 3.5L) \mu\text{in}$	Comparison to Universal Length Measuring Machine, Master Gage Blocks
Plug Gages <sup>2</sup>	Up to 1 in (1 to 3) in (3 to 6) in (6 to 12) in	8.4 $\mu\text{in}$ $(6.6 + 1.8D) \mu\text{in}$ $(2.8 + 3.1D) \mu\text{in}$ $(1.2 + 3.3D) \mu\text{in}$	Comparison to Universal Length Measuring Machine, Gage Blocks
Ring Gages <sup>2</sup>	Up to 1 in (1 to 3) in (3 to 10) in (10 to 40) in	13 $\mu\text{in}$ $(13 + 0.9D) \mu\text{in}$ $(6.3 + 2.9D) \mu\text{in}$ $(3.8 + 3.2D) \mu\text{in}$	Comparison to Universal Length Measuring Machine, Gage Blocks
Thread Plug Gages <sup>2</sup>	Up to 1.5 in (1.5 to 4) in (4 to 8) in (8 to 12) in	93 $\mu\text{in}$ $(80 + 8.7D) \mu\text{in}$ $(68 + 12D) \mu\text{in}$ $(62 + 13D) \mu\text{in}$	Comparison to Universal Length Measuring Machine, Gage Blocks

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Thread Ring Gages	Up to 0.25 in (0.25 to 1) in (1 to 3) in (2 to 12) in	110 µin 110 µin 110 µin 120 µin	Comparison to Universal Length Measuring Machine, Gage Blocks

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Scales and Balances (SI)	Up to 1 g (1 to 200) g (0.2 to 1) kg (1 to 10) kg (10 to 50) kg	86 µg 0.41 mg 3.1 mg 0.63 g 3.7 g	OIML Class E2 weights, OIML Class M1 cast iron weights, and internal calibration procedure are utilized in the calibration of the weighing system.
Torque Wrenches and Tools	Up to 500 lbf-in	0.46 % of reading + 0.064 lbf-in	Comparison to Transducer Techniques TRT-500 Torque Transducer
Torque Wrenches and Tools	(500 to 5 000) lbf-in	0.43 % of reading + 0.29 lbf-in	Comparison to Transducer Techniques TRS-5K Torque Transducer
Mass Flow Meters	Up to 2 ml/min (2 to 20) ml/min (20 to 200) ml/min (200 to 2 000) ml/min (2 000 to 20 000) ml/min	0.034 ml/min 0.23 ml/min 1.5 ml/min 19 ml/min 360 ml/min	Comparison to ATEQ CDF Flowmeter
Pressure Measuring Devices	Up to 300 psi	0.14 psi	Comparison to Fluke 725 Process Calibrator with Fluke 700P27 Pressure Module
Pressure Measuring Devices	(300 to 10 000) psi	0.12 % of reading	Comparison to Fluke 725 Process Calibrator with Fluke 700P31 Pressure Module

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Pipettes and Other Volumetric Devices <sup>1</sup>	1 µl	0.12 µl	Gravimetric Method using Ohaus EX-225D, Ohaus EX-1103, Ohaus EX-10202 Balances
	10 µl	0.13 µl	
	100 µl	0.28 µl	
	1 ml	0.4 µl	
	5 ml	1.9 µl	
	25 ml	8.6 µl	
	100 ml	35 µl	
	250 ml	61 µl	
	500 ml	0.12 ml	
	1 000 ml	0.25 ml	
	4 000 ml	0.98 ml	
6 000 ml	1.5 ml		

**Photometry and Radiometry**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Laser Measuring Sensors	532 nm (1 to 3.5) W	2.6 % of reading	Comparison method using Ophir Thermopile Sensors.
	1 070 nm (1 to 3.5) W	2.6 % of reading	
	10 600 nm (1 to 3.5) W	2.6 % of reading	
Pyroelectric Laser Energy Measurement	(250 to 1 100) W (5 to 15) mJ	2.9 % of reading	Comparison method using Ophir Thermopile Sensors.

**DIMENSIONAL MEASUREMENT**

**3 Dimensional**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement – 3D <sup>2</sup>	X = Up to 25 in Y = Up to 39 in Z = Up to 13 in	(150 + 5.1L) µin	Comparison to Coordinate Measuring Machine

**3 Dimensional**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement – 3D <sup>2</sup>	X = Up to 12 in Y = Up to 12 in Z = Up to 6 in	(100 + 8.25L) μin (100 + 8.25L) μin (125 + 11.6L) μin	Comparison to Video Measuring System

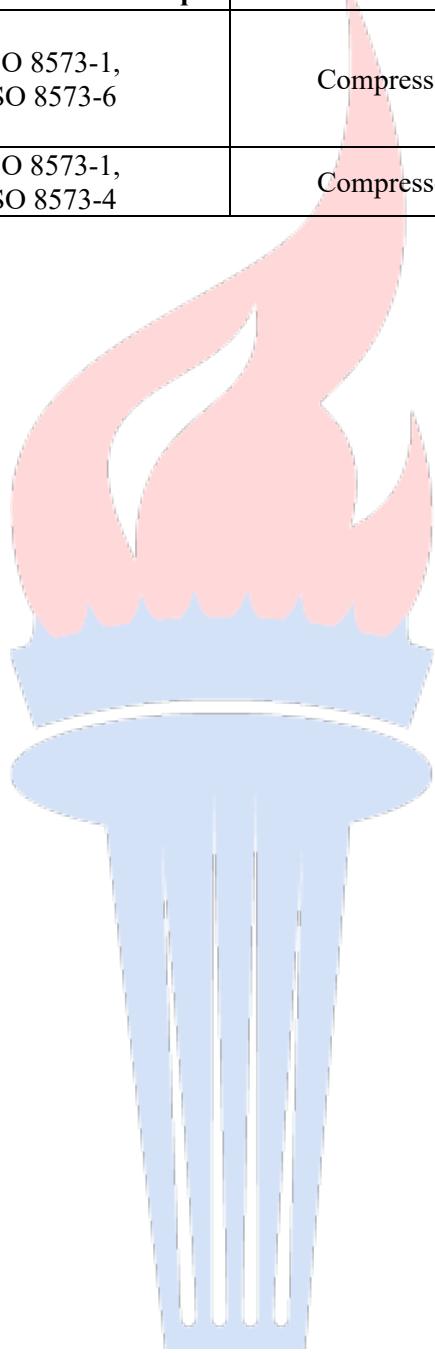
**TESTING**

**Environmental**

Specific Tests and/or Properties Measured	Specification, Standard, Method, or Test Technique	Items, Materials or Product Tested	Key Equipment or Technology
Airborne Particle Count Test, Airflow Test, Air Pressure Difference Test, Airflow Visualization Test, Temperature Test, Humidity Test, Electrostatic Test, Recovery Test, Face Velocity Test, Noise/Sound Level Test, Vibration Test, Lighting Level Test	ISO 14644-1, ISO 14644-3, IEST-RP-CC002.4, IEST-RPCC006.3, ANSI/ASHRAE Standard 110, NOM-059-SSA1-2015, NOM-164-SSA1-2015, NOM-241-SSA1-2012, NOM-025-STPS-2008	Laminar Flow Devices, Fume Hoods, Bio-Safety Cabinets and Clean Room	Met One 3413 Particle Counter, TSO/Airflow PH731 Balometer, Fluke 975 Air Flow Meter, Fluke 971 Temp/Humidity Meter, Extech 407732 Sound Level Meter, Extech 407860 Vibration Meter, Extech HD450 Light Meter
Installed Filter System Leakage Test	ISO 14644-3, IEST-RP-CC002.4, IEST-RP-CC034.4, NOM-059-SSA1-2015, NOM-164-SSA1-2015, NOM-241-SSA1-2012	HEPA Filters, ULPA Filters	ATI 2i Digital Aerosol Photometer, Met One 3413 Particle Counter
Dew Point/Humidity & Liquid Water Test	ISO 8573-1, ISO 8573-3, ISO 8573-9	Compressed Air	Vaisala MI70/DMP74B Dew Point Meter with Probe, Dräger Autotest Alpha
Oil Aerosol and Vapor Content Test	ISO 8573-1, ISO 8573-2, ISO 8573-5	Compressed Air	CS Instruments OIL-CHECK 400 Residual Oil Content Measurement System, Dräger Autotest Alpha

**Environmental**

Specific Tests and/or Properties Measured	Specification, Standard, Method, or Test Technique	Items, Materials or Product Tested	Key Equipment or Technology
Gaseous Contamination Content Test	ISO 8573-1, ISO 8573-6	Compressed Air	RAE Systems PGM-6208, and PGM-2500 Gas Detectors; Dräger Autotest Alpha
Solid Particle Content Test	ISO 8573-1, ISO 8573-4	Compressed Air	Met One 3413 Particle Counter





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**Services performed at satellite location**

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**CALIBRATION**

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Voltage – Source	(0 to 330) mV (0.33 to 3.3) V (3.3 to 33) V (33 to 330) V 330 V to 1.1 kV	0.53 $\mu$ V/V + 9.3 $\mu$ V 1.8 $\mu$ V/V + 8.4 $\mu$ V 3.8 $\mu$ V/V + 1.9 $\mu$ V 4.5 $\mu$ V/V + 0.2 mV 11 $\mu$ V/V + 34 $\mu$ V	Fluke 5500A Multiproduct Calibrator; Direct Measure
DC Current – Source	190 $\mu$ A to 3.3 mA (3.3 to 33) mA (33 to 330) mA 330 mA to 2.2 A	92 $\mu$ A/A + 74 nA 28 $\mu$ A/A + 0.46 $\mu$ A 0.11 mA/A + 1.4 $\mu$ A 51 $\mu$ A/A + 73 $\mu$ A	Fluke 5500A Multiproduct Calibrator; Direct Measure
AC Voltage – Source	(30 to 330) mV Up to 45 Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz 330 mV to 3.3 V Up to 45 Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (3.3 to 33) V Up to 45 Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (33 to 330) V 45 Hz to 1 kHz (1 to 10) kHz (10 to 20) kHz (330 to 750) V 45 Hz to 1 kHz (1 to 10) kHz	0.49 mV/V + 5 $\mu$ V 0.58 mV/V + 0.4 $\mu$ V 0.52 mV/V + 26 $\mu$ V 0.8 mV/V - 0.9 $\mu$ V 0.3 mV/V + 69 $\mu$ V 0.31 mV/V + 88 $\mu$ V 0.38 mV/V + 70 $\mu$ V 0.75 mV/V + 16 $\mu$ V 0.95 mV/V + 51 $\mu$ V 0.47 mV/V + 0.5 mV 0.38 mV/V - 0.13 mV 0.45 mV/V - 0.14 mV 0.91 mV/V - 0.51 mV 0.86 mV/V + 0.36 mV 0.53 mV/V - 4.7 mV 0.63 mV/V - 8.3 mV 0.56 mV/V - 3.9 mV 1.1 mV/V - 0.19 V 0.32 mV/V + 94 mV	Fluke 5500A Multiproduct Calibrator; Direct Measure

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Current – Source	(1 to 330) $\mu$ A Up to 45 Hz	1.9 $\mu$ A	Fluke 5500A Multiproduct Calibrator; Direct Measure
	45 Hz to 1 kHz	0.93 $\mu$ A	
	330 $\mu$ A to 3.3 mA Up to 45 Hz	0.36 mA/A + 1.8 $\mu$ A	
	45 Hz to 1 kHz	0.49 mA/A + 0.77 $\mu$ A	
	(3.3 to 33) mA Up to 45 Hz	0.88 mA/A	
	45 Hz to 1 kHz	0.69 mA/A	
	(33 to 330) mA Up to 45 Hz	1.1 mA/A - 6 $\mu$ A	
	45 Hz to 1 kHz	1.1 mA/A - 14 $\mu$ A	
	(1 to 5) kHz	1.2 mA/A - 16 $\mu$ A	
	330 mA to 2.2 A Up to 45 Hz	1.3 mA/A - 88 $\mu$ A	
45 Hz to 1 kHz	1.4 mA/A - 0.11 mA	Fluke 5500A Multiproduct Calibrator; Direct Measure	
(1 to 5) kHz	1.8 mA/A - 0.24 mA		
Resistance – Source (Simulation)	(0 to 11) $\Omega$		0.11 m $\Omega$ / $\Omega$ + 1.9 m $\Omega$
	(11 to 33) $\Omega$		87 $\mu\Omega$ / $\Omega$ + 2.1 m $\Omega$
	(33 to 110) $\Omega$		19 $\mu\Omega$ / $\Omega$ + 4.3 m $\Omega$
	(110 to 330) $\Omega$		9.4 $\mu\Omega$ / $\Omega$ + 2.5 m $\Omega$
	330 $\Omega$ to 1.1 k $\Omega$		16 $\mu\Omega$ / $\Omega$ + 0.31 m $\Omega$
	(1.1 to 3.3) k $\Omega$		9.8 $\mu\Omega$ / $\Omega$ + 7 m $\Omega$
	(3.3 to 11) k $\Omega$		14 $\mu\Omega$ / $\Omega$ - 8 m $\Omega$
	(11 to 33) k $\Omega$		12 $\mu\Omega$ / $\Omega$ + 19 m $\Omega$
	(33 to 110) k $\Omega$		15 $\mu\Omega$ / $\Omega$ - 0.11 $\Omega$
	(110 to 330) k $\Omega$		20 $\mu\Omega$ / $\Omega$ - 1.1 $\Omega$
	330 k $\Omega$ to 1.1 M $\Omega$		20 $\mu\Omega$ / $\Omega$ + 57 m $\Omega$
	(1.1 to 3.3) M $\Omega$	0.12 m $\Omega$ / $\Omega$ - 0.11 k $\Omega$	
	(3.3 to 11) M $\Omega$	40 $\mu\Omega$ / $\Omega$ + 0.16 k $\Omega$	
(11 to 33) M $\Omega$	0.55 m $\Omega$ / $\Omega$ - 5.5 k $\Omega$		
Electrical Simulation of Thermocouple Indicating Devices – Source/Measure	Type J		Fluke 5500A Multiproduct Calibrator; Direct Measure
	(-210 to -100) $^{\circ}$ C	0.58 $^{\circ}$ C	
	(-100 to 760) $^{\circ}$ C	0.48 $^{\circ}$ C	
	(760 to 1 200) $^{\circ}$ C	0.54 $^{\circ}$ C	



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**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Electrical Simulation of Thermocouple Indicating Devices – Source/Measure	Type K (-200 to -100) °C	1.1 °C	Fluke 5500A Multiproduct Calibrator; Direct Measure
	(-100 to -25) °C	1.1 °C	
(-25 to 120) °C	0.81 °C		
(120 to 1 000) °C	0.71 °C		
(1 000 to 1 372) °C	0.81 °C		
Type T (0 to 120) °C	1.4 °C		
(120 to 400) °C	0.7 °C		
DC Voltage – Measure	(0.1 to 1) V	22 μV/V + 6.5 μV	HP 34401A 6.5 Digit Multimeter; Comparison Method
	(1 to 10) V	29 μV/V - 0.7 μV	
	(10 to 100) V	45 μV/V - 0.16 mV	
	100 V to 1 kV	42 μV/V + 0.16 mV	
DC Current – Measure	Up to 3 A	1.8 mA/A - 1.3 mA	HP 34401A 6.5 Digit Multimeter; Comparison Method
AC Voltage – Measure	1 kHz 100 mV to 1 V	0.44 mV/V + 7.8 μV	HP 34401A 6.5 Digit Multimeter; Comparison Method
	(1 to 10) V	0.42 mV/V + 29 μV	
	(10 to 100) V	0.77 mV/V - 3.5 mV	
	(100 to 750) V	0.73 mV/V + 0.62 mV	
AC Current – Measure	1 kHz Up to 3 A	2.6 mA/A - 1.4 mA	HP 34401A 6.5 Digit Multimeter; Comparison Method

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Calipers <sup>2</sup>	Outside	Up to 22 in	Comparison to Gage Blocks, Ring Gages, Micrometer Standards
	Inside	0.88 in 2 in	
Dial Indicators <sup>2</sup>	Up to 4 in	(30 + 5.2L) μin	Comparison to Gage Blocks
Test Indicators <sup>2</sup>	Up to 0.04 in	(72 + 190L) μin	Comparison to Gage Blocks

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Micrometers Inside	Up to 1 in	40 $\mu$ m	Comparison to Gage Blocks
Outside	(1 to 6) in	74 $\mu$ m	

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Scales and Balances (Avoirdupois)	Up to 16 oz (1 to 5) lb (5 to 10) lb (10 to 100) lb	0.000 33 lb 0.001 6 lb 0.003 1 lb 0.034 lb	NIST Class F weights, Cast Iron Weights and Internal Calibration Procedure are utilized in the calibration of the Weighing System.
Scales and Balances (SI)	Up to 500 g 500 g to 2.2 kg (2.2 to 4.4) kg (4.4 to 45) kg	0.15 g 0.73 g 1.5 g 15 g	NIST Class F weights, Cast Iron Weights and Internal Calibration Procedure are utilized in the calibration of the Weighing System.
Torque Wrenches and Tools	Up to 500 lbf-in	0.46 % of reading + 0.064 lbf-in	Comparison to Transducer Techniques TRT-500 Torque Transducer
Torque Wrenches and Tools	(500 to 5 000) lbf-in	0.43 % of reading + 0.29 lbf-in	Comparison to Transducer Techniques TRS-5K Torque Transducer
Mass Flow Meters	Up to 2 ml/min (2 to 20) ml/min (20 to 200) ml/min (200 to 2 000) ml/min (2 000 to 20 000) ml/min	0.034 ml/min 0.23 ml/min 1.5 ml/min 19 ml/min 360 ml/min	Comparison to ATEQ CDF Flowmeter
Pressure Measuring Devices	Up to 300 psi	0.14 psi	Comparison to Fluke 725 Process Calibrator with Fluke 700P27 Pressure Module

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Pressure Measuring Devices	(300 to 10 000) psi	0.12 % of reading	Comparison to Fluke 725 Process Calibrator with Fluke 700P31 Pressure Module

**TESTING**

**Environmental**

Specific Tests and/or Properties Measured	Specification, Standard, Method, or Test Technique	Items, Materials or Product Tested	Key Equipment or Technology
Airborne Particle Count Test, Airflow Test, Air Pressure Difference Test, Airflow Visualization Test, Temperature Test, Humidity Test, Electrostatic Test, Recovery Test, Face Velocity Test, Noise/Sound Level Test, Vibration Test, Lighting Level Test	ISO 14644-1, ISO 14644-3, IEST-RP-CC002.4, IEST-RPCC006.3, ANSI/ASHRAE Standard 110, NOM-059-SSA1-2015, NOM-164-SSA1-2015, NOM-241-SSA1-2012, NOM-025-STPS-2008	Laminar Flow Devices, Fume Hoods, Bio-Safety Cabinets and Clean Room	Met One 3413 Particle Counter, TSO/Airflow PH731 Balometer, Fluke 975 Air Flow Meter, Fluke 971 Temp/Humidity Meter, Extech 407732 Sound Level Meter, Extech 407860 Vibration Meter, Extech HD450 Light Meter
Installed Filter System Leakage Test	ISO 14644-3, IEST-RP-CC002.4, IEST-RP-CC034.4, NOM-059-SSA1-2015, NOM-164-SSA1-2015, NOM-241-SSA1-2012	HEPA Filters, ULPA Filters	ATI 2i Digital Aerosol Photometer, Met One 3413 Particle Counter
Dew Point/Humidity & Liquid Water Test	ISO 8573-1, ISO 8573-3, ISO 8573-9	Compressed Air	Vaisala MI70/DMP74B Dew Point Meter with Probe, Dräger Autotest Alpha
Oil Aerosol and Vapor Content Test	ISO 8573-1, ISO 8573-2, ISO 8573-5	Compressed Air	CS Instruments OIL-CHECK 400 Residual Oil Content Measurement System, Dräger Autotest Alpha

**Environmental**

Specific Tests and/or Properties Measured	Specification, Standard, Method, or Test Technique	Items, Materials or Product Tested	Key Equipment or Technology
Gaseous Contamination Content Test	ISO 8573-1, ISO 8573-6	Compressed Air	RAE Systems PGM-6208, and PGM-2500 Gas Detectors; Dräger Autotest Alpha
Solid Particle Content Test	ISO 8573-1, ISO 8573-4	Compressed Air	Met One 3413 Particle Counter

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ( $k=2$ ), corresponding to a confidence level of approximately 95%.

Notes:

1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
2.  $L$  = length in inches;  $D$  = diameter in inches.
3. The CMC for scales and balances is highly dependent upon the resolution of the unit under test. The CMC presented here does not include the resolution of the unit under test. The resolution will be included in the reported measurement uncertainty at the time of calibration.
4. Unless otherwise specified, the calibration procedure or method utilized in the calibration of the device was internally written.



Jason Stine, Vice President

